



step drills 250-

Features

Single flute for maximum drilling control in sheet steel.

Unique flute design ensures perfect round holes in sheet metal.

Self-centring point eliminates centre punching.

Flatted shank prevents the drill bit from slipping in the chuck.

Made from industrial grade M7 high-speed steel.

Laser marking of hole diameter.



Specification

Catalogue Ref.	Range mm	No. of Steps	Increments mm
250 – 102	4 – 12	9	1
250 – 103	6 – 18	7	2
250 – 104	4 – 22	10	2
250 – 105	5 – 35	13	2 – 3
250 – 194	5 – 29	10	2.5